

**Amendments To The Claims:**

Claim 1 (Currently Amended): A hydroforming system comprising:  
a dual conical tube formed from a blank comprising a first end, a second end and a central portion positioned between said first and said second ends, said central portion having a smaller cross sectional area than said first and said second ends; and  
~~a shaping die adapted to receive said dual conical tube, said shaping die for applying pressure to said blank so as to substantially form said blank with a shape of said shaping die. ~~subject to pressurize such that said blank substantially approximates a shape of said shaping die.~~~~

Claim 2 (Original): The system of claim 1, wherein said blank is substantially bow tie shaped.

Claim 3 (Original): The system of claim 1, further comprising at least one reinforcement coupled to said blank.

Claim 4 (Original): The system of claim 1, wherein said shaping die is coupled to a forming system.

Claim 5 (Original): The system of claim 4, wherein said forming system comprises a hydroforming press.

Claim 6 (Currently Amended): The system of claim 1, wherein said dual conical tube is sufficiently deformable for being bent during further adopted to bend through a bending process prior to insertion in said shaping die.

Claim 7 (Cancelled)

Claim 8 (Currently Amended): A hydroforming system comprising:

a dual conical tube formed from a substantially bow tie shaped blank, said dual conical tube comprising a first end, a second end and a central portion positioned between said first and said second ends, said central portion having a smaller cross sectional area than said first and said second ends; and

a shaping die adapted to receive said dual conical tube, said shaping die for applying pressure to said blank so as to substantially form said blank with a shape of said shaping die. ~~subject to pressurize such that said blank substantially approximates a shape of said shaping die.~~

Claim 9 (Original): The system of claim 8, further comprising at least one reinforcement coupled to said substantially bow tie shaped blank.

Claim 10 (Original): The system of claim 8, wherein said shaping die is coupled to a hydroform press.

Claim 11 (Currently Amended): The system of claim 8, wherein said dual conical tube is sufficiently deformable for being bent during further adapted to bend through a bending process prior to insertion in said shaping die.

**Claim 12 (Cancelled)**

Claim 13 (Original): A method for molding a part comprising:

rolling a substantially bow tie shaped blank lengthwise to form substantially a dual conical tube shape;

joining seams of said substantially bow tie shaped blank;

inserting said substantially bow tie shaped blank in a metal forming device comprising a shaping die; and

substantially forming through pressurization said substantially bow tie shaped blank to an approximate shape of said shaping die.

Claim 14 (Original): The method of claim 13, further comprising reinforcing said bow tie shaped blank prior to the step of inserting.

Claim 15 (Original): The method of claim 13, wherein metal forming comprises hydroforming.

Claim 16 (Original): The method of claim 15, further comprising bending said substantially bow tie shaped blank prior to the step of hydroforming.

Claim 17 (Original): The method of claim 15, wherein hydroforming includes pressurizing said substantially bow tie shaped blank.

Claim 18 (Cancelled)

Claim 19 (Currently Amended): The method of claim 13, wherein inserting said substantially bow tie shaped blank in a metal forming device ~~metal forming~~ comprises hot-metal gas forming.

Claim 20 (Original): A part formed according to the method of claim 13 comprising:  
a first end;  
a second end; and  
a central portion positioned between said first and said second ends, said central portion having a smaller cross sectional area than said first and said second ends;  
wherein said first end said, second end, and said central portion are formed from a substantially bow tie shaped blank.